



July 07, 2025

Important Notice: Product Discontinuation – Discontinuation of 3M Structural Adhesives and Primer Products

Dear Valued Customer,

As a follow-up to prior communications, 3M is notifying you of the following:

- 3M is discontinuing the following list of 3M Structural Adhesive and Primer Products (see table below)
- The impacted products and potential alternatives, if applicable, are identified in the table below.

These are necessary changes in connection with 3M’s announcement in December 2022 that it will exit all per- and polyfluoroalkyl substance (PFAS) manufacturing and work to discontinue the use of PFAS across our product portfolio by the end of 2025. This decision is based on careful consideration and a thorough evaluation of the evolving external landscape, including multiple factors such as accelerating regulatory trends and changing stakeholder expectations.

Please note that 3M remains committed to the development and launch of next-generation structural adhesive films as alternatives to 3M™ Scotch-Weld™ Structural Adhesive Films AF 163-2/-3, AF 191, and AF 3109-2. Additionally, 3M is on track to complete its reformulation of 3M™ Scotch-Weld™ Structural Adhesives EC-2615 B/A, EC-2615 B/A Charcoal, EC-3333 B/A, and EC-7202 B/A by the end of 2025. Updates regarding these programs will be subject to separate communications.

DISCONTINUATION NOTICE AND POTENTIAL PRODUCT ALTERNATIVES

The 3M products specified below (“discontinued product”) will be discontinued as indicated in the following table. For your consideration, 3M has identified potential alternative products for your review and consideration (“alternative product”):

Discontinued Product	Potential Alternative Product(s) for customer consideration *	Last Available Delivery Date of Discontinued Product	Last Order Submission Date
3M™ Adhesion Promoter AC-132	3M™ Adhesion Promoter AC-137 3M™ Adhesion Promoter AC-160	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025

Discontinued Product	Potential Alternative Product(s) for customer consideration *	Last Available Delivery Date of Discontinued Product	Last Order Submission Date
3M™ Scotch-Weld™ Structural Adhesive Film AF 147	3M™ Scotch-Weld™ Structural Adhesive Film AF 503 (Developmental)	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025
3M™ Scotch-Weld™ Structural Adhesive Film AF 3185	Not applicable	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025
3M™ Scotch-Weld™ Structural Adhesive Film AU-200	3M™ Scotch-Weld™ Structural Adhesive Film AF 501 (Developmental)	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025
3M™ Scotch-Weld™ Structural Adhesive EC-3448	Not applicable	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025
3M™ Scotch-Weld™ Epoxy Adhesive EC-3710	Not applicable	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025
3M™ Scotch-Weld™ Structural Adhesive EC-3964	Not applicable	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025
3M™ Scotch-Weld™ Structural Adhesive EC-3984	Not applicable	December, 2025 (or earlier as supplies last)	Last orders must be submitted by August 1, 2025

* Production of the alternative product would require customer qualification and approval.

3M Material IDs for the discontinued 3M Aerospace Structural Adhesive and Primer products can be found in the Appendix section of this letter.

Unless otherwise stated as ‘developmental’, the potential alternative products are commercially available. For the potential alternative products marked ‘developmental’, it is important for you to understand that we consider these products to be experimental or developmental, which means that they have not been introduced or commercialized for general sale and final specifications have not been established for the Product or that the Product may not have been commercialized for the proposed application or potential application being explored.

If you are interested, we encourage you to assess and qualify the alternative product as soon as possible given the time constraints and potential limited availability of the product(s) being discontinued. While it is the customer’s responsibility to determine if the alternative product is suitable for your application, your 3M sales representative or application engineer is available to provide assistance and/or further product information.

Please be aware that if you determine the 3M potential alternative product does not meet your needs, you will still need to find an alternative given the discontinuation of the current product. It is your responsibility to find an alternative to meet your needs, whether a 3M solution or other.

*If you would like to place further orders for the discontinued product(s) (supply of which is not guaranteed), **such orders must be submitted by the 'Last Order Submission Date' shown in the table above.*** 3M reserves the right to limit orders to historical levels of demand. Order requests will generally be considered and/or filled on a first come-first served basis. All orders are subject to material availability.

Other General Information

Please be aware that availability of a prior formulation and/or discontinued product may be limited, and 3M cannot speculate about the availability or prevalence of products utilizing prior formulations in the supply chain. Orders receiving a 3M order confirmation ("Order Confirmation") with an estimated delivery date will be considered as accepted by 3M. Delivery dates are estimates only and are subject to change. Other communications, such as an order acknowledgement or an Order Confirmation with an "In Review" statement, does not constitute acceptance of an order by 3M.

Unless otherwise stated in writing by 3M, you may cancel or modify an order only with 3M's advance written consent.

In the event a 3M product is proven not to conform with 3M's applicable product specifications, then, to the maximum extent permitted by law, 3M's entire liability and customer's exclusive remedy will be at 3M's option either: (i) repair or replacement of the non-conforming product with a conforming product; or (ii) refund of the purchase price paid by customer for each non-conforming product, within a reasonable time after written notification of said non-conformance and return of the affected product to 3M. 3M shall not under any circumstances be liable for direct, indirect, incidental, special, or consequential damages (including but not limited to loss of profits, revenue, or business) related to or arising out of this letter or the referenced product(s), including the use, misuse, or inability to use such product(s). Unless stated otherwise in a writing signed by 3M, the foregoing language cannot be waived, modified, or supplemented in any manner whatsoever.

If you have questions regarding the products outlined above, please contact your local 3M representative for further assistance. Thank you for your continued support of 3M Structural Adhesive and Primer Solutions.

Sincerely,

Elena Costa
Global Portfolio Leader – Adhesives & Composite Solutions
3M Transportation & Electronics Business Group

APPENDIX – DISCONTINUED PRODUCT MATERIAL IDs

3M Product Description	SAP Material Description	SAP 3M Material #
3M™ Adhesion Promoter AC-132, 2 OZ Bottle, 12 per Case	AC-132, 2 OZ BTL 12/CS	7000148343
3M™ Adhesion Promoter AC-132, 2 OZ Bottle, 12 per Case	AC-132 2 OZ (59.2 ML) BTL 12/CS	7100019143
3M™ Adhesion Promoter AC-132, 2 OZ Bottle, 12 per Case	AC-132, 2 OZ BTL, 12/CS LG B	7100072823
3M™ Scotch-Weld™ Structural Adhesive Film AF 147 .110 WT, 36 Inch X 3 Yard Roll	AF 147 .110WT 36 IN X 3 YD SAMPLE	7010329694
3M™ Scotch-Weld™ Structural Adhesive Film AF 147 .110 WT, 36 Inch X 36 Yard Roll	AF 147 .110WT 36 IN X 36 YD 1/CS	7010366114
3M™ Scotch-Weld™ Structural Adhesive Film AF 3185, 8MIL, 36 Inch X 50 Yard Roll	AF 3185 8MIL 36 IN X 50YD 1/CS	7010329681
3M™ Scotch-Weld™ Structural Adhesive Film AF 3185, 36 Inch X 3 Yard Roll	AF 3185 8 MIL 36 IN X 3 YD SAMPLE	7010366094
3M™ Scotch-Weld™ Structural Adhesive Film AU-200 .060 WT, 36 Inch X 50 Yard Roll	AU-200 .060WT 36 X 50YD 1/CS	7010351948
3M™ Scotch-Weld™ Structural Adhesive Film AU-200 .060 WT, 1-1/4 Inch X 36 Yard Roll	AU-200 .060WT 1-1/4 IN X 36 YD 28/CS	7010351950
3M™ Scotch-Weld™ Structural Adhesive Film AU-200 .060 WT, 2.5 Inch X 36 Yard Roll	AU-200 .060WT 2.5 IN X 36 YD 14/CS	7010321071
3M™ Scotch-Weld™ Structural Adhesive Film AU-200 .060 WT, 36 Inch X 3 Yard Roll	AU-200 .060WT 36 IN X 3 YD SAMPLE 1/CS	7010399398
3M™ Scotch-Weld™ Structural Adhesive Film AU-200 .060 WT, 2 Inch X 36 Yard Roll	AU-200 .060WT 2 IN X 36 YD 16/CS	7010399437
3M™ Scotch-Weld™ Structural Adhesive Film AU-200 OST .060 WT, 36 Inch X 3 Yard Roll	AU-200 OST .060WT 36IN X 3YDS SAMPLE	7010399461
3M™ Scotch-Weld™ Structural Adhesive EC-3448 6OZ Cartridge, 6 per Case	EC-3448 6OZ SEMCO CART 6/CS	7000046471
3M™ Scotch-Weld™ Structural Adhesive EC-3448 6OZ Cartridge, 6 per Case	EC-3448 6OZ SEMCO CART 6/CS PL	7100067825
3M™ Scotch-Weld™ Epoxy Adhesive EC-3710, 5 Gallon, 1 per Case	EC-3710 BLUE 5 GAL 1/CS	7000046365
3M™ Scotch-Weld™ Epoxy Adhesive EC-3710, 1 Gallon, 4 per Case	EC-3710 CLEAR ONE GALLON 4/CS	7000046496
3M™ Scotch-Weld™ Structural Adhesive EC-3964, 1 Gallon, 4 per Case	EC-3964 ONE GALLON 4/CS ENTRITDEFRNL	7000000913
3M™ Scotch-Weld™ Structural Adhesive EC-3964, 1 Gallon, 4 per Case	EC-3964 ONE GALLON 4/CS	7010310245
3M™ Scotch-Weld™ Structural Adhesive EC-3984, Quart, 12 per Case	EC-3984 QUART 12/CS	7000000914
3M™ Scotch-Weld™ Structural Adhesive EC-3984, Quart, 12 per Case	EC-3984 QUART 12/CS FRDETRENSE	7100091900