



3M Automotive and Aerospace Solutions
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January 14, 2026

Subject: Important update impacting 3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A, EC-2615 B/A Charcoal, and EC-3333 B/A

Dear Valued 3M Customer,

We are writing to inform you of a change impacting the following products:

- 3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A
- 3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Charcoal
- 3M™ Scotch-Weld™ Epoxy Adhesive EC-3333 B/A

3M has recently implemented a raw-material change to the accelerator (Part A) of these products, and a new version has been qualified to the 3M Finished Product Specification. Due to customer qualification timelines, the original formulation will remain available for a limited time according to the following specification only:

- BMS 5-92L, TYPE V, CLASS 1

All future orders that *do not* require release to BMS 5-92L, TYPE V, CLASS 1 should be placed using the new-formulation material IDs (see Appendix for details). Any existing orders for the original formulation that do not require this release requirement will be transferred to the new-formulation material IDs.

Please note that the reformulated material descriptions now include the letters “NF” to designate “New Formulation.” There has been no change to the 3M finished product specification, and the performance of the new formulation aligns with the historical performance of the original formulation.

This change does not affect the long worklife (LW) versions of 3M Scotch-Weld Epoxy Adhesive EC-2615 B/A or EC-2615 B/A Charcoal.

Please do not hesitate to contact us should you have any questions. We appreciate your continued support of 3M products.

Sincerely,

Elena Costa
Global Portfolio Leader – Adhesives & Composite Solutions
3M Transportation & Electronics Business Group

Appendix

3M™ Scotch-Weld™ Epoxy Adhesive EC-3333 B/A Material IDs

Original Formulation				New Formulation			
3M Material ID	3M Material Description	Packaging Size	Notes	3M Material ID	3M Material Description	Packaging Size	Notes
7100319700	EC-3333 B/A GRAY 200ML 12/CS	200ml Cartridge	Available according to BMS 5-92L, TYPE V, CLASS 1 specification only	7100363610	SW EC-3333 B/A NF GRAY 200ML CART 12/CS	200ml Cartridge	Available according to all other specifications including 3M Finished Product Specification
7100155477	EC-3333 B/A GRAY 50ML 12/CS	50ml Cartridge		7100364076	SW EC-3333 B/A NF GRAY 50ML CART 12/CS	50ml Cartridge	
7010301055	EC-3333 PART B GRAY 5 GAL PAIL 1/CS	5 Gallon Pail (Part B)		7100367188	SW EC-3333 B/A NF GRAY 15 GALLON KIT	15 Gallon Kit	
7010367248	EC-3333 PART A GRAY 5 GAL PAIL 1/CS	5 Gallon Pail (Part A)		7100367188	SW EC-3333 B/A NF GRAY 15 GALLON KIT	15 Gallon Kit	
7100231328	EC-3333 B/A GRAY 15 GAL KIT	15 Gallon Kit		7100367188	SW EC-3333 B/A NF GRAY 15 GALLON KIT	15 Gallon Kit	
7000046461	EC-3333 B/A GRAY QUART KIT 6/CS	Quart Kit		7100368345	SW EC-3333 B/A NF GRAY 3 PINT KIT 6/CS	3 Pint Kit (Equivalent volume to previous Quart Kit)	

3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Material IDs

Original Formulation				New Formulation			
3M Material ID	3M Material Description	Packaging Size	Notes	3M Material ID	3M Material Description	Packaging Size	Notes
7100319702	EC-2615 B/A 200ML CART 12/CS	200ml Cartridge	Available according to BMS 5-92L, TYPE V, CLASS 1 specification only	7100364206	SW EC-2615 B/A NF 200ML CART 12/CS	200ml Cartridge	Available according to all other specifications including 3M Finished Product Specification
7100155465	EC-2615 B/A 50ML 12/CS	50ml Cartridge		7100364353	SW EC-2615 B/A NF 50ML CART 12/CS	50ml Cartridge	
7010367250	EC-2615 PART B 5 GAL PAIL 1/CS	5 Gallon Pail (Part B)		7100366198	SW EC-2615 B/A NF 15 GALLON KIT 1/CS	15 Gallon Kit	
7010309740	EC-2615 PART A 5 GAL PAIL 1/CS	5 Gallon Pail (Part A)		7100366198	SW EC-2615 B/A NF 15 GALLON KIT 1/CS	15 Gallon Kit	
7000121223	EC-2615 B/A QUART KIT 6/CS	Quart Kit		7100368647	SW EC-2615 B/A NF 3 PINT KIT 6/CS	3 Pint Kit (Equivalent volume to previous Quart Kit)	

3M™ Scotch-Weld™ Epoxy Adhesive EC-2615 B/A Charcoal Material IDs

Original Formulation				New Formulation			
3M Material ID	3M Material Description	Packaging Size	Notes	3M Material ID	3M Material Description	Packaging Size	Notes
7100319695	EC-2615 B/A CHARCOAL 200ML 12/CS	200ml Cartridge	Available according to BMS 5-92L, TYPE V, CLASS 1 specification only	7100363668	SW EC-2615 B/A NF CHAR 200ML CART 12/CS	200ml Cartridge	Available according to all other specifications including 3M Finished Product Specification
7100319697	EC-2615 B/A CHARCOAL 50ML 12/CS	50ml Cartridge		7100363565	SW EC-2615 B/A NF CHAR 50ML CART 12/CS	50ml Cartridge	
7010321063	EC-2615 PART B CHARCOAL 5 GALLON 1/CS	5 Gallon Pail (Part B)		7100366389	SW EC-2615 B/A NF CHAR 15 GALLON KIT	15 Gallon Kit	
7010399412	EC-2615 PART A CHARCOAL 5 GAL PAIL	5 Gallon Pail (Part A)		7100366389	SW EC-2615 B/A NF CHAR 15 GALLON KIT	15 Gallon Kit	
7100231327	EC-2615 B/A CHARCOAL 15 GAL KIT	15 Gallon Kit		7100366389	SW EC-2615 B/A NF CHAR 15 GALLON KIT	15 Gallon Kit	