ANL-US-2026-117 – ARALDITE® 2040 – Raw material supplier relocation change – Graco Roberts

HUNTSMAN

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October 13, 2026

Dear Graco Supply Co.,

We, Huntsman Advanced Materials, are writing to inform you of a change in the manufacturing location of a raw material supplier of ARALDITE® 2040 US. The raw material supplier has decided to relocate its manufacturing operations, requiring Huntsman to transition to material produced at the supplier's new location to maintain continuity of supply.

Huntsman completed a formal qualification to evaluate raw material produced at the supplier's new manufacturing location. Based on laboratory and production data, we have determined both new location and legacy location are technically equivalent. There are no other changes to formulation, product specifications, material number and description, other raw material suppliers, manufacturing, or finished-product quality controls.

We appreciate your partnership and your consideration in this matter. If you have any questions, please contact your Huntsman representative.

Thank you for choosing Huntsman as your specialty materials supplier.

Sincerely,



Product Portfolio Manager, Americas
Huntsman Advanced Materials

***See Qualification Report below**

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# CONFORMITY REPORT OF ARALDITE® 2040 A/B TO HUNTSMAN SPECIFICATION

**DATE:** **September 29, 2026**
**REQUESTED BY:** **Huntsman Advance Materials**
**CUSTOMER:** **GRACO/INCORA/COLLINS**
**PRODUCT:** **ARALDITE® 2040 A/B**

**OBJECTIVE:**

This report is for the qualification of Araldite® 2040 A/B TO Huntsman Specification due to change site manufacturer location of a raw material used to produce this product.

**RESULTS:**

| Item | Huntsman Specification | Control Batch – AK6BP9026K | New Batch- AK6HP9229K | Requirements |
|---|---|---|---|---|
| 1 | Appearance | Pass | Pass | Grey smooth paste. No lumps or specks |
| | Viscosity @25°C, cP | 44733 | 42000 | LL – 36k<br>UL - 85k |
| | Gel Time 25°C, Minutes | 31 | 21 | Minutes<br>LL – 25<br>UL - 35 |

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| | | | | |
|---|---|---|---|---|
| 2 | Tensile Strength, RT, psi | 1294 | 1443 | >1000 |
| | Lap Shear @RT, Psi | 1296 | 1505 | >1000 |

**CONCLUSION:**

All results comply with Araldite® 2040 A/B TO Huntsman Specification.

**Approved: Cesar Borrayo**